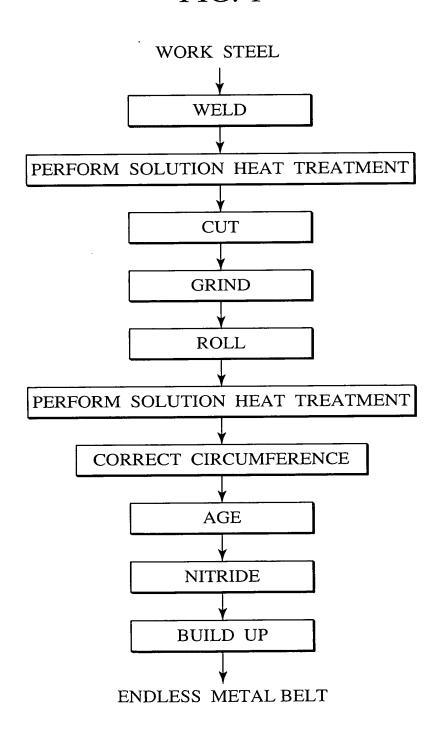
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

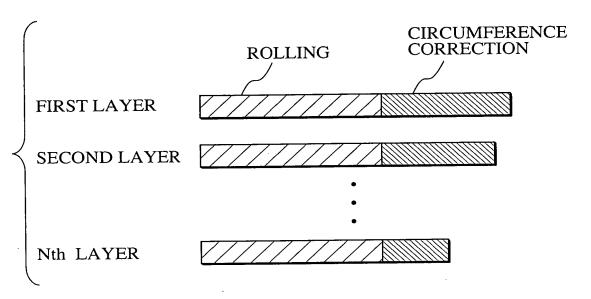
FIG. 1



Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT Inventor(s): Ryuji FUKADA et al.

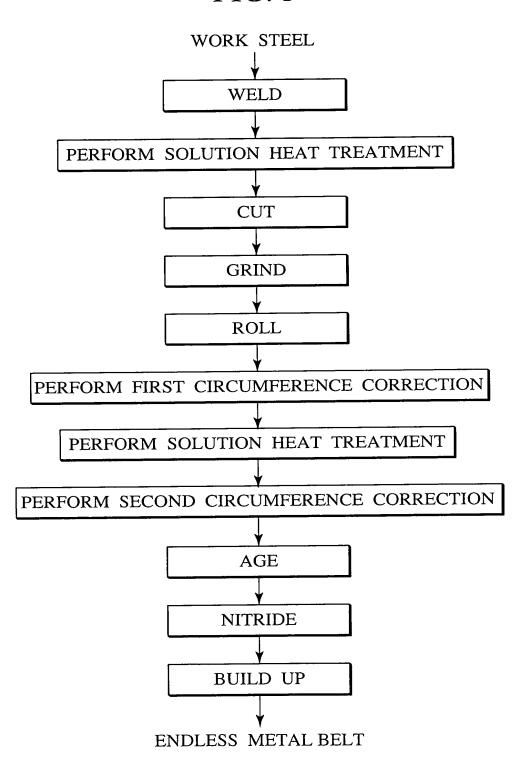
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FIG. 3



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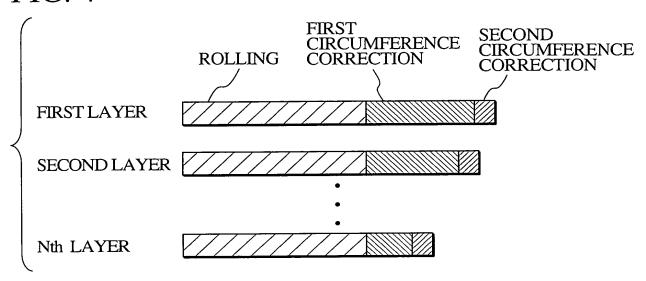
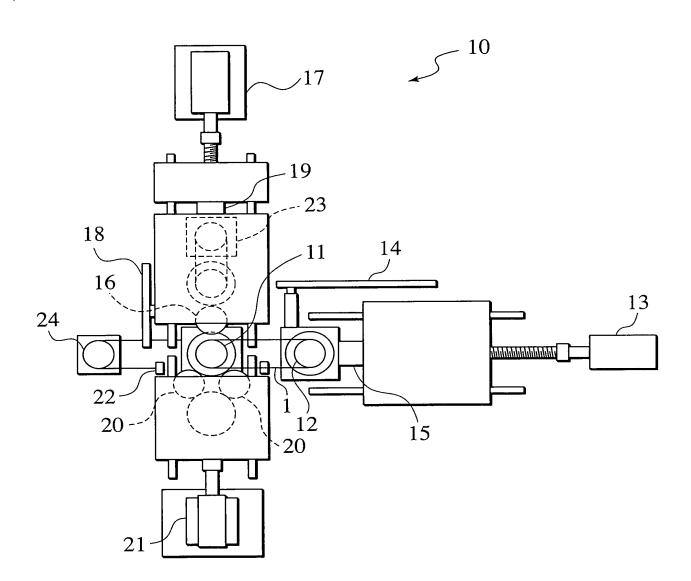


FIG. 5

| | LAYER | CIRCUMFER- ENCE (mm) | THICKNESS (mm) | CORRECTION QUANTITY (mm) |
|---|-------|-------------------------|----------------|-----------------------------|
| BEFORE ROLLING STEP | 1 | 430.00 | 0.30 | |
| | 2 | 430.00 | 0.30 | |
| | 3 | 430.00 | 0.30 | |
| | 4 | 430.00 | 0.30 | |
| | 5 | 430.00 | 0.30 | |
| AFTER ROLLING STEP | 1 | 700.00 | 0.19 | |
| | 2 | 700.00 | 0.19 | |
| | 3 | 700.00 | 0.19 | |
| | 4 | 700.00 | 0.19 | |
| | 5 | 700.00 | 0.19 | |
| AFTER FIRST CIRCUMFERENCE CORRECTION STEP | 1 | 705.00 | 0.18 | 5.00 |
| | 2 | 706.00 | 0.18 | 6.00 |
| | 3 | 707.00 | 0.18 | 7.00 |
| | 4 | 708.00 | 0.18 | 8.00 |
| | 5 | 709.00 | 0.18 | 9.00 |
| AFTER SECOND CIRCUMFERENCE CORRECTION STEP | 1 | 710.00 | 0.18 | 1.00 |
| | 2 | 711.00 | 0.18 | 1.00 |
| | 3 | 712.00 | 0.18 | 1.00 |
| | 4 | 713.00 | 0.18 | 1.00 |
| | . 5 | 714.00 | 0.18 | 1.00 |

Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 6



METAL BELT
Inventor(s): Ryuji FUKADA et al.
DOCKET NO.: 040302-0343

FIG. 7

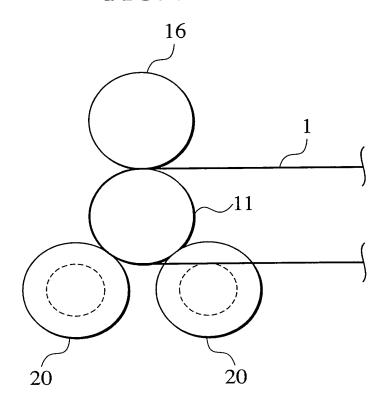
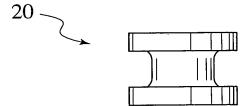


FIG. 8



METAL BELT Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 9A

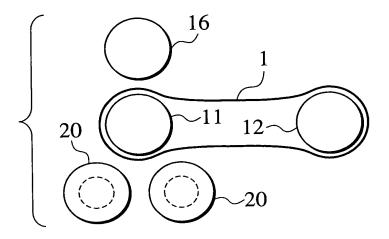


FIG. 9B

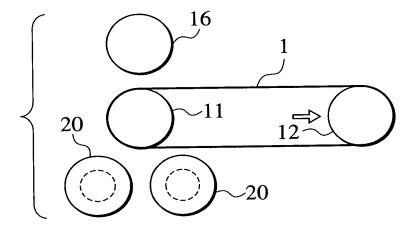
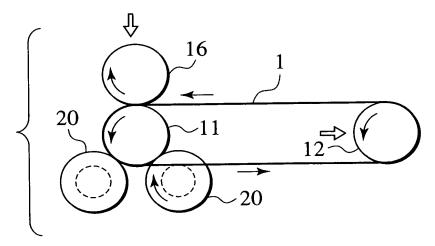
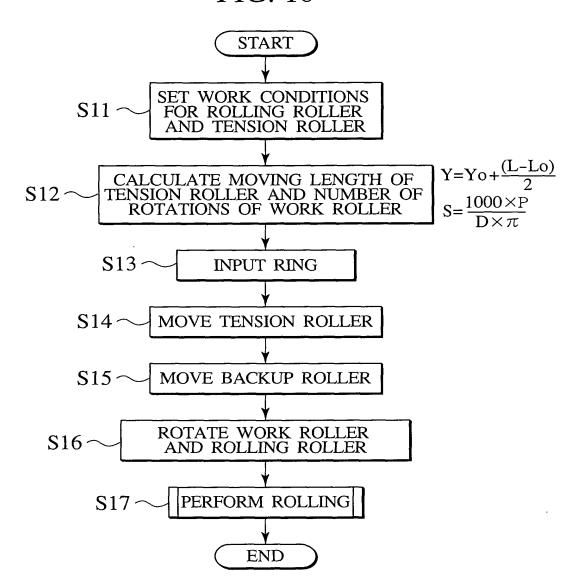


FIG. 9C



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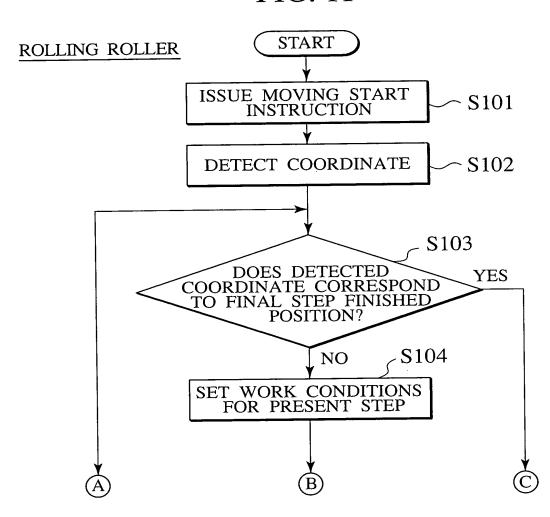
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Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT

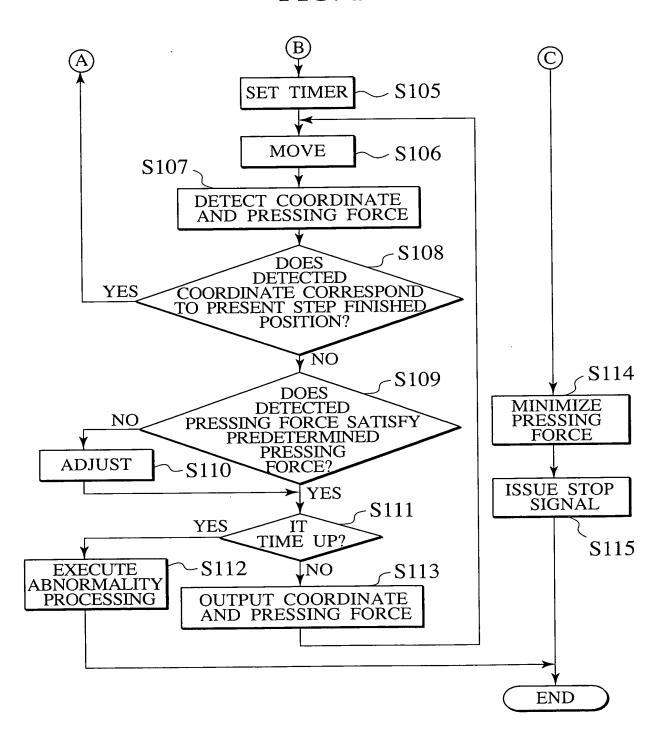
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

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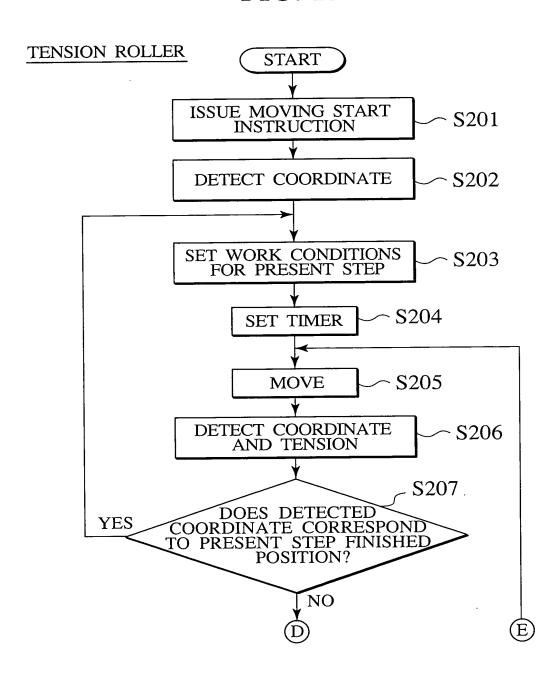
FIG. 12



Title: MANUFACTURING METHOD OF **ENDLESS METAL BELT AND** MANUFACTURING APPARATUS OF ENDLESS METAL BELT Inventor(s): Ryuji FUKADA et al.

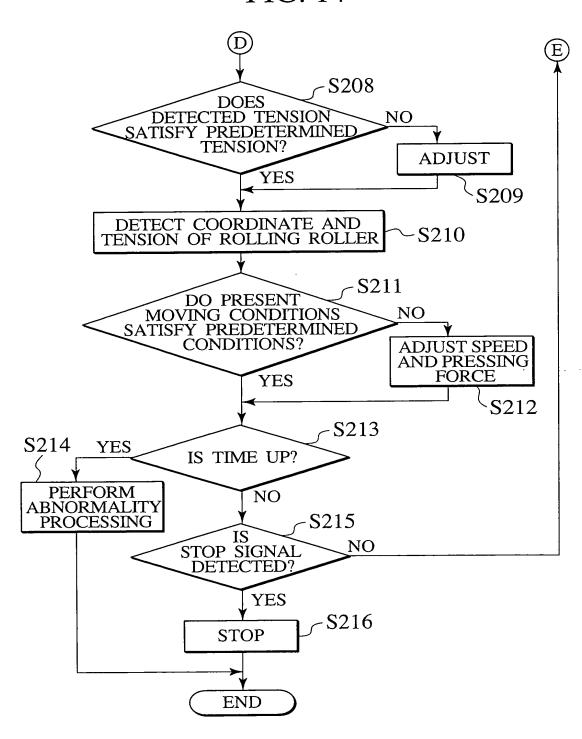
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FIG. 13



Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 14



Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 15A

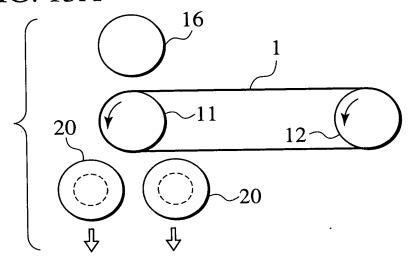


FIG. 15B

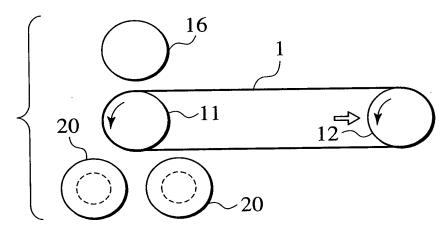
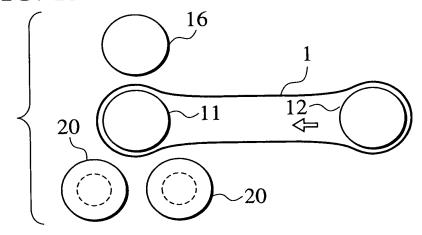
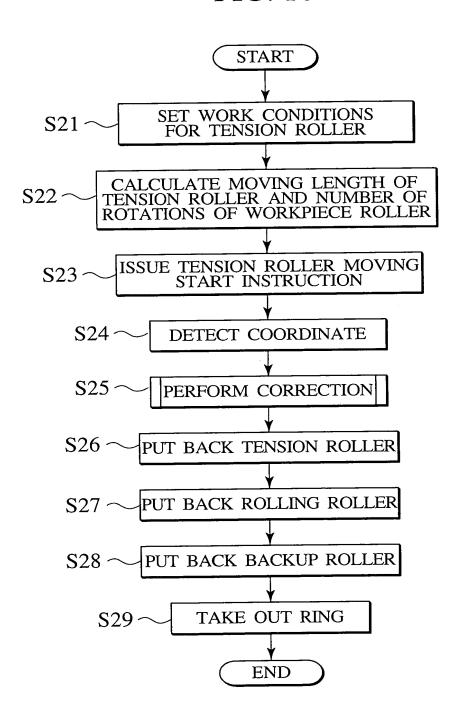


FIG. 15C



Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

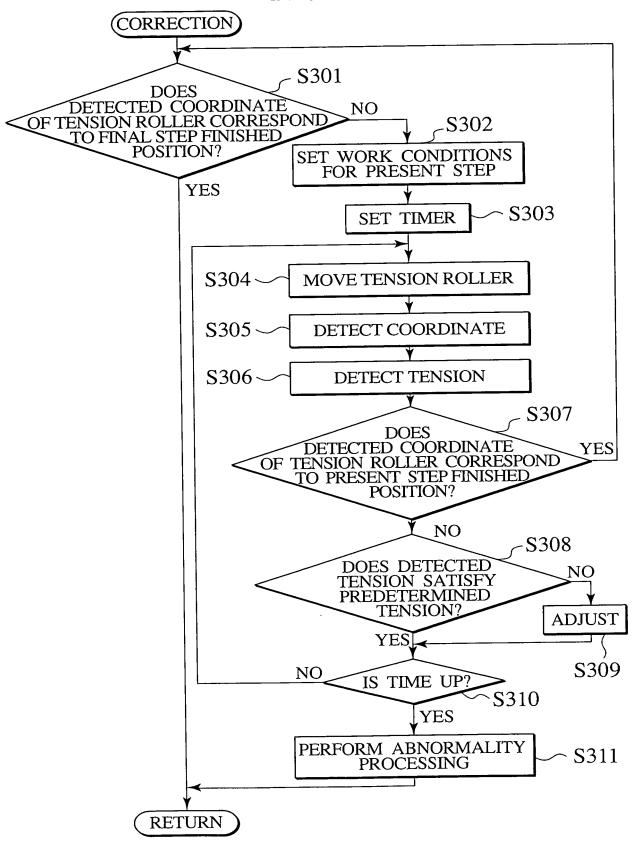
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Title: MANUFACTURING METHOD OF
ENDLESS METAL BELT AND
MANUFACTURING APPARATUS OF ENDLESS
METAL BELT

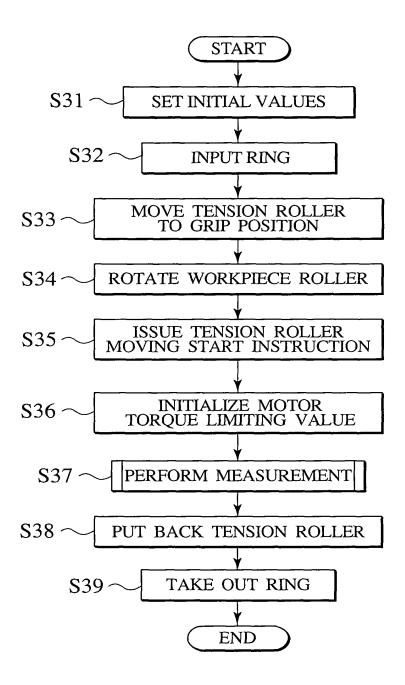
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

15/17 **FIG.** 17



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FIG. 18



Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 19

